



PTF *Newsletter*

Particle Technology Forum

AMERICAN INSTITUTE OF CHEMICAL ENGINEERS

Vol. 12 No. 2

Spring 2007

The PTF is an international and interdisciplinary forum that promotes information exchange, scholarship, research, and education in the field of particle technology – that branch of science and engineering dealing with the production, handling, modification, and use of a wide variety of particulate materials, both wet or dry, in sizes ranging from nanometers to centimeters. Particle technology spans a range of industries to include chemical, petrochemical, agricultural, food, pharmaceuticals, mineral processing, advanced materials, energy, and the environment. See www.erpt.org/ptf for more information.

In this issue...

| | |
|---|----|
| News and Announcements..... | 2 |
| ◆ Letter from the Chair | 2 |
| ◆ In Memoriam | 3 |
| ◆ Particulate Processes in the Pharmaceutical Industry II | 3 |
| ◆ Job Postings | 4 |
| ◆ 2007 AIChE Annual Meeting..... | 5 |
| ◆ 2007 AIChE Call for Papers | 8 |
| ◆ Call for PTF Award Nominations..... | 9 |
| ◆ 2006 PTF Awards Lecture..... | 12 |
| ◆ “Know Floe’s Korner”..... | 16 |
| Upcoming Conference Calendar..... | 19 |
| PTF Organizational Information | 20 |
| ◆ Officer and Committee Listing | 20 |
| ◆ Report from the Treasurer | 22 |
| ◆ From the Editor’s Desk | 23 |
| ◆ Moving? New E-mail? | 23 |
| ◆ Membership Information | 24 |

LETTER FROM THE CHAIR



For the next two years, I will have the privilege and honor to preside over as the chair of Particle Technology Forum – a vibrant organization which derives its membership from many disciplines. Through the years, we have continued to grow as a community because we have embraced new emerging areas as our own (e.g., Nanoparticle Technology, Energetics). We have also successfully collaborated with other groups within AIChE (e.g., Pharmaceuticals, Food, Separations, Mixing) to bring people with shared interests within our fold. We have also shown leadership on the international front through successful organization of the Fifth World Congress on Particle Technology (2006).

With the help of my co-chair (Professor Hugo Caram), the PTF Executive Committee and the Group Chairs, I am confident that we will continue to build upon our successes.

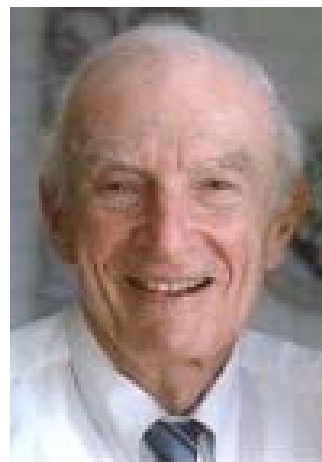
For long term success, I think that we have to take a two-pronged approach. First of all, we have to be cognizant of the current interests and needs of our membership. There is also a clear need to find the next generation of leaders and increase participation amongst the newer membership to create a greater sense of ownership. Secondly, we have to seek out avenues for growth in newer areas, such as energy and nanoscale engineering. I urge all of you to think about common areas of interest and ways we can collaborate with these emerging divisions.

I would like to express my sincere appreciation for *Al Weimer* for his services to our community as the outgoing chair of Particle Technology Forum. Through his relentless drive, energy, dedication and passion he has championed the cause of PTF on every front. Personally, I admire him for leading by example and through his actions. We thank him for his leadership and vision, and we hope that he will continue to let us borrow his “crystal ball.”

Shrikant Dhodapkar
PTF Chair

IN MEMORIAM

It is with great sadness that we share with you the news of Sheldon Friedlander's passing on February 9 in his Pacific Palisades home. Professor Friedlander was a member of the National Academy of Engineering and received the 1990 Fuchs Memorial Award from the International Committee representing the U.S., European and Japanese associations for research on aerosol science and technology. In 1984-85 he received a Senior U.S. Scientist Award (Humboldt Award) from the West German Government and is a past president of the American Association for Aerosol Research. During his career he received a Fulbright Scholarship, a Guggenheim Fellowship, the Colburn, Alpha Chi Sigma and Walker Awards from the American Institute of Chemical Engineers (AIChE), and a certificate of recognition from NASA. He received the 1995 Lawrence K. Cecil Award in Environmental Chemical Engineering from AIChE. In 2000 Dr. Friedlander received the Junge Award for his research contributions and pioneering work in the field of aerosol science.



PARTICULATE PROCESSES IN THE PHARMACEUTICAL INDUSTRY II

Particulate Processes in the Pharmaceutical Industry

February 3-8, 2008

San Juan, Puerto Rico

<http://www.engconfintl.org/8ap.html>

Conference Chair: Jennifer Sinclair Curtis, University of Florida (jcurtis@che.ufl.edu)

Electronic Abstract Submission opens April 1, 2007



JOB POSTINGS



As a new feature available to all members of PTF, future newsletters will include a listing of open industrial, government, and academic positions. If you would like to advertise such a position in an upcoming newsletter, please email a short, one-paragraph description of the position and relevant contact information to Professor Christine Hrenya (hrenya@colorado.edu). Newsletters are published twice per year, generally in the September/October and February/March time frames.

Particle ALD Postdoctoral Research Associate Position – University of Colorado

Applications are sought for a recent Ph.D. to carry out research in the area of fine particle functionalization by Atomic Layer Deposition (i.e. Particle ALD). Candidates should have an interest in the area of particle technology, fluidization, and particle coating processing. Experience with fluidization, AFM, particle surface modification, or the fabrication of ceramic parts and their evaluation is beneficial. A Ph.D. in chemical engineering, materials science, or chemistry is preferred. The research includes in-situ synthesis of nanopowders followed by ALD surface functionalization and composite product synthesis/evaluation. Some new ALD chemistry will be applied. The impact of surface modification on interparticle forces may be investigated. Please send your complete vitae and a list of references to Prof. Alan (Al) Weimer (alan.weimer@colorado.edu). Please visit the “Team Weimer” web site at <http://www.colorado.edu/che/TeamWeimer/index.htm> for further information. A start date is flexible, but preferably in the summer or early fall, 2007.

2007 AIChE Annual Meeting

November 4-9, 2007
 Salt Lake Convention Center
 Salt Lake City, UT

URL: <http://www.aiche.org/Conferences/AnnualMeeting/index.aspx>



| PTF Session | Chair | Co-Chair |
|---|---|--|
| Particle Technology Forum (Area 3) | | |
| 03000 Particle Technology Award Lectures | Shrikant Dhodapkar Phone Number: 979-238-7940 Email: sdhodapkar@dow.com | Hugo S. Caram Phone Number: 610-758-4259 Email: hsc0@lehigh.edu |
| 03000 Particle Technology Forum Poster Session | Manuk Colakyan Phone Number: 304-747-4580 Email: M.Colakyan@dow.com | Hugo S. Caram Phone Number: 610-758-4259 Email: hsc0@lehigh.edu |
| Particle Production and Characterization (3a) | | |
| Agglomeration and Granulation Processes | Paul Mort Phone Number: 513-627-8876 Email: mort.pr@pg.com | Gabriel I. Tardos Phone Number 212-650-6665 Email: tardos@ccny.cuny.edu |
| Applications of Engineered Structured Particulates | Christopher L. Kitchens Phone Number: 864-656-5419 Email: ckitche@clemson.edu | |
| Characterization of Engineered Particles and Nano-Structured Particles | Mark Bumiller Phone Number 508-480-0200, ext 222; Email: mark.bumiller@malvernusa.com | Dr. Caroline Nam Laufer Phone Number: 302-831-2543 Email: nam@udel.edu |
| Comminution – Experiments, Theory and Modeling | R. Bertrum Diemer, Jr. Phone Number: 302-774-2232 Email: r-bertrum.diemer@usa.dupont.com | Ecevit Bilgili Phone Number 215-652-9824 Email: ecevit_bilgili@merck.com |
| Continuous Particle Processing and Pat Applications | Ecevit Bilgili Phone Number 215-652-9824 Email: ecevit_bilgili@merck.com | Mark Bumiller Phone Number 508-480-0200, ext 222; Email: mark.bumiller@malvernusa.com |
| Dynamics and Modeling of Particles, Crystals and Agglomerate Formation | Jan Sefcik Phone Number: +44-141-5482410 Email: jan.sefcik@strath.ac.uk | Roger Place Phone Number: +44-1740-620688 |
| Particle Formation and Crystallization Processes from Liquids, Slurries and Emulsions | Patrick T. Spicer Phone Number: 513-634-9628 Email: spicer.pt@pg.com | Priscilla J. Hill Phone Number: 622-325-8249 Email: phill@che.msstate.edu |
| Particle Formation in Supercritical Fluids for Food and Pharmaceuticals | Jun Yang Phone Number: 973-596-5466 Email: yangjun@adm.njit.edu | Rajesh Dave Phone Number: 973-596-5860 Email: dave@adm.njit.edu |

News and Announcements

| | | |
|--|---|--|
| Population Balance Modeling for Particle Formation Processes: Nucleation, Aggregation and Breakage Kernels | Roger Place Phone Number: +44-1740-620688 Email: rogerplace@compuserve.com | Edward P. Gatzke Phone Number: 803-777-1159 Email: gatzke@sc.edu |
| Fluidization and Fluid-Particle Systems (3b) | | |
| Applications of Fluidization | Manuk Colakyan Phone Number: 304-747-4580 Email: m.colakyan@dow.com | Ray A. Cocco Phone Number: 989-631-1166 Email: ray.cocco@psrichicago.com |
| Bio-Refining and Bio-Fuels in Fluidization and Fluid-Particle Systems | Alan Weimer Phone Number: 303-492-3759 Email: weimera@colorado.edu | L.S. Fan Phone Number: 614-292-4935 Email: fan.1@osu.edu |
| Circulating Fluidized Beds | Jesse Zhu Phone Number: 519-661-2111 Email: jzhu@uwo.ca | Bruce D. Hook, Sr. Phone Number: 979-238-1291 |
| Computational and Numerical Approaches to Particle Flow | Jennifer S. Curtis Phone Number: 352-392-0882 Email: jcurtis@che.ufl.edu | Pedro E. Arce Phone Number: 931-372-3297 Email: parce@tntech.edu |
| Energy Systems in Fluidization and Fluid-Particle Systems | Kimberly H. Henthorn Phone Number: 573-341-7633 Email: henthork@umr.edu | Ah-Hyung Park Phone Number 614-292-4935 Email: park.476@osu.edu |
| Fundamentals of Fluidization | Ray A. Cocco Phone Number: 989-631-1166 Email: ray.cocco@psrichicago.com | Jesse Zhu Phone Number: 519-661-2111 Email: jzhu@uwo.ca |
| The Fluidized Bed Reactor | Zoran R. Jovanovic Phone Number: 989-638-1355 Email: zjovanovic@dow.com | Ray A. Cocco Phone Number: 989-631-1166 Email: ray.cocco@psrichicago.com |
| Transport in Fluidized Systems | T. C. Ho Phone Number: 409-880-8790 Email: hote@hal.lamar.edu | Yi Cheng Phone Number: 86-10-62794468 Email: yicheng@tsinghua.edu.cn |
| Tutorial on Emerging Technologies in Fluidization and Fluid-Particle Systems | Ray A. Cocco Phone Number: 989-631-1166 Email: ray.cocco@psrichicago.com | Jesse Zhu Phone Number: 519-661-2111 Email: jzhu@uwo.ca |
| Solids Flow, Handling and Processing (3c) | | |
| Dynamics and Modeling of Particulate Systems I | James F. Gilchrist Phone Number: 610-758-4781 Email: gilchrist@lehigh.edu | German Drazer Phone Number: 410-516-0170 Email: drazer@jhu.edu |
| Dynamics and Modeling of Particulate Systems II | James F. Gilchrist Phone Number: 610-758-4781 Email: gilchrist@lehigh.edu | German Drazer Phone Number: 410-516-0170 Email: drazer@jhu.edu |
| Memorial Session Honoring Andrew Jenike | John Carson Phone Number: 978-392-0300 Email: jwcarson@jenike.com | Karl Jacob Phone Number: 989-636-5706 Email: jacobkv@dow.com |
| Panel Discussion on Silo Design | Shrikant Dhodapkar Phone Number: 979-238-7940 Email: sdhodapkar@dow.com | Ben Glasser Phone Number: 732-445-4243 Email: bglasser@soemail.rutgers.edu |
| Piloting and Scale-up of Particle Processes | Bruce D. Hook, Sr. Phone Number: 979-238-1291 Email: bdhook@dow.com | Jim Davis Email: davis.jl.2@pg.com |

News and Announcements

| | | |
|--|--|--|
| Solids Handling and Processing | Clive E. Davies Phone Number: 64-6-356-9099 Email: c.davies@massey.ac.nz | Hugo S. Caram Phone Number: 610-758-4259 Email: hsc0@lehigh.edu |
| Nanoparticles (3d) | | |
| Functional Nanoparticles and Nanocoatings on Particles I | Lutz Madler Phone Number: 310-500-8736 Email: lutz@seas.ucla.edu | George Fotou Phone Number: 505-563-4275 Email: george_fotou@cabot-corp.com |
| Functional Nanoparticles and Nanocoatings on Particles II | Sotiris Pratsinis Phone Number: 1-632-3180 Email: pratsinis@ptl.mavt.ethz.ch | Alan Weimer Phone Number: 303-492-3759 Email: weimera@colorado.edu |
| Gas Phase Synthesis of Nanoparticles | Wendelin J. Stark Phone Number: 411-632-0980 Email: wendelin.stark@chem.ethz.ch | |
| Health and Environmental Effects of Nanoparticles | Wendelin J. stark Phone Number: 411-632-0980 Email: wendelin.stark@chem.ethz.ch | Lutz Madler Phone Number: 310-500-8736 Email: lutz@seas.ucla.edu |
| Liquid-Phase Synthesis of Nanomaterials and Particles | Jan Sefcik Phone Number: +44-141-5482410 Email: jan.sefcik@strath.ac.uk | Christopher L. Kitchens Phone Number: 864-656-5419 Email: ckitche@clemsn.edu |
| Modeling and Scaleup of Nanoparticle Processing | Roger Place Phone Number: +44-1740-620688 Email: rogerplace@compuserve.com | Herbert Riemenschneider Phone Number: 251-443-2400 Email: herbert.riemenschneider@degussa.com |
| Nanoparticles for Drug Delivery | Jesse Zhu Phone Number: 519-661-2111 Email: jzhu@uwo.ca | Yangchuan Xing Phone Number: 573-341-6772 Email: xingy@umr.edu |
| Panel Discussion – Industrial Scaleup of Nanoparticles and Systems | Roger Place Phone Number: +44-1740-620688 Email: rogerplace@compuserve.com | Yangchuan Xing Phone Number: 573-341-6772 Email: xingy@umr.edu |
| Strength and Breakage of Nanoagglomerates | Roger Place Phone Number: +44-1740-620688 Email: rogerplace@compuserve.com | Pratim Biswas Phone Number: 314-935-5482 Email: pratim.biswas@seas.wustl.edu |
| Energetics (3e) | | |
| Environment & Lifecycle Issues Related to Energetic Materials | Charles R. Painter Phone Number: 301-744-6772 Email: charles.r.painter@navy.mil | Bruce Cranford Phone Number: 301-340-0052 Email: bruce-cranford-pe@comcast.net |
| Nano-Energetic Materials | Charles R. Painter Phone Number: 301-744-6772 Email: charles.r.painter@navy.mil | Bruce Cranford Phone Number: 301-340-0052 Email: bruce-cranford-pe@comcast.net |
| Processing and Safety of Energetic Materials | Dilhan Kalyon Phone Number: 201-216-8225 Email: dkalyon@stevens.edu | Bruce Cranford Phone Number: 301-340-0052 Email: bruce-cranford-pe@comcast.net |

2007 AIChE Call for Papers

To Prospective Participants of the 2007 AIChE Annual Meeting in Salt Lake City:

It is with great excitement and anticipation that we have opened the Call for Papers for the 2007 Annual Meeting in Salt Lake City, Utah, November 4 - 9, 2007. In addition to what is shaping up to be one of the most comprehensive Annual Meeting programs, we are also looking forward to a new AIChE annual meeting venue at the Salt Palace Convention Center in downtown Salt Lake City. The Salt Lake City venue is particularly aligned with AIChE programming and meeting needs. In addition, Salt Lake City is a must-visit location for meeting participants and guests.

We are now seeking your submissions to present. Please go to

<http://www.aiche.org/Conferences/AnnualMeeting/index.aspx>

where you will see the Call for Papers link in the center of the page.

Note that there is a firm closing date of May 14th, 11:59pm 2007. We will adhere to this closing and will send several messages during the open call as reminders.

As part of the submittal process, you will be asked to complete a very simple survey that will take less than 5 minutes. With Energy a primary theme for the 2007 meeting, this investment in time will enable AIChE to identify papers relevant to energy on the meeting website and in the meeting Program Book. These additional questions will also enable AIChE to determine whether there are significant energy related programming areas that are being under-programmed.

So, don't wait. Submit today and please distribute this call for papers widely.

We look forward to your participation in the 2007 AIChE Annual Meeting in Salt Lake.

Sincerely,

Jim Davis, UCLA, Meeting Program Chair
Vince Grassy, Air Products and Chemicals, Inc., Meeting Program Co-Chair



Call for PTF Award Nominations



Send nominations to the Particle Technology Forum Awards Committee Chair,
Prof. Hugo S. Caram
Department of Chemical Engineering
Lehigh University
111 Research Drive
Bethlehem, PA 18015
Email: Hugo.Caram@lehigh.edu
Phone: 610-758-4259
Fax: 610-758-5057

Deadline: May 15th, 2007

For more information, please visit the website:
<http://www.aiche.org/About/Awards/Division.aspx>

BEST PH.D. IN PARTICLE TECHNOLOGY AWARD

Sponsor: Procter and Gamble Company

Description: Recognizes an outstanding dissertation by an individual who has earned a doctoral degree. The dissertation can be in any discipline in the physical, biomedical or engineering sciences, but must be in particle science and engineering. Selection criteria include:

1. An outstanding original dissertation with relevance to particle technology.
2. The candidate must have received a doctoral degree within the last three calendar years prior to the year the award is given.

Nomination: Nominations can be made by any member of the Particle Technology Forum. Nominations should include

- 1) a letter of nomination
- 2) an extended abstract of up to six pages including a list of refereed publications resulting directly from that dissertation
- 3) no more than three supporting letters, all of which must be from institutions outside the one granting the dissertation
- 4) at least one letter from industry
- 5) The letter of nomination should include a critical review stating the value of the dissertation in terms of its originality, significance, and potential applications in the field of particle science and technology. The supporting letters may focus on any of these attributes.

Award: A plaque and a \$500 honorarium.

Presentation: The award is presented at a Forum sponsored event during the AIChE Annual Meeting.

News and Announcements

| | | |
|-------------------------|-----------------------|---------------------|
| Past Recipients: | 2006 Griselda Bonilla | 2005 Stephen Conway |
| | 2004 Ecevit Bilgili | 2003 Stephen Tallon |
| | 2002 Himanshu Gupta | 2000 H. Shinto |
| | 1999 R. Agnihotri | 1998 P. Spicer |
| | 1997 C. M. Hrenya | |

FLUIDIZED PROCESSING RECOGNITION AWARD

| | | |
|-------------------------|--|---------------------|
| Sponsor: | Dow Chemical Company Foundation | |
| Description: | Recognizes a Forum member who has made significant contribution to the science and technology of fluidization or fluidized processes, and who has shown leadership in the engineering community. | |
| Deadline: | Awarded bi-annually in odd numbered years. Next award year is 2007. | |
| Award: | A plaque and a \$500 honorarium. | |
| Presentation: | The award is presented bi-annually at a Forum sponsored event during the AIChE Annual Meeting. | |
| Past Recipients: | 2005 M. Colakyan | 2003 H. Arastoopour |
| | 2001 D. King | 1999 J. Chen |
| | 1997 A. W. Weimer | 1995 L. Fan |
| | 1994 T. Allen | 1993 W. Yang |
| | | |

PARTICLE TECHNOLOGY FORUM AWARD

| | | |
|-------------------------|---|------------------------|
| Sponsor: | E.I. duPont de Nemours & Company | |
| Description: | Recognizes outstanding contributions in the field of particle technology, teaching of particle technology (as evidenced by the aggregate contributions of the nominee's PhD students to the field) and the advocacy of particle technology within industry, academia, and government. | |
| Nomination: | Nomination package should include nomination letter, detail biographical information, summary of significant contributions to particle technology and at least three supporting letters. | |
| Award: | A plaque and \$1,000 honorarium. | |
| Presentation: | The award is normally presented at a Forum sponsored event at the AIChE Annual Meeting. | |
| Past Recipients: | 2006 Douglas Fuerstenau | 2005 Joerg Schwedes |
| | 2004 George Klinzing | 2003 Chi Tien |
| | 2002 Brian Kaye | 2001 S. K. Friedlander |
| | 2000 B. Scarlett | 1998 A. W. Jenike |
| | 1997 R. Davies | 1996 K. Leschonski |
| 1995 R. Pfeffer | | |

LECTURESHIP AWARD IN FLUIDIZATION

- Sponsor:** Fluor Foundation
- Description:** Recognizes an individual's outstanding scientific/technical research contributions with impact in the field of fluidization and fluid-particle flow systems. Selection criteria include:
1. An outstanding contribution advancing fluidization or fluid-particle flow systems.
 2. The awardee is required to deliver a keynote paper at the Fundamentals of Fluidization and Fluid-Particle Systems session of Area 3b during the AIChE Annual Meeting. The awardee is also required to submit a written manuscript.
 3. Membership in the Particle Technology Forum or AIChE is not required.
- Nomination:** Nomination package should include nomination letter, detail biographical information and at least three supporting letters.
- Award:** A plaque and a \$1,000 honorarium.
- Presentation:** The award is presented at a Forum sponsored event during the AIChE Annual Meeting.
- Past Recipients:**
- | | |
|-----------------------|---------------------|
| 2006 Yong Jin | 2005 S. Mori |
| 2004 Ye Mon Chen | 2003 Norman Epstein |
| 2002 Dimitri Gidaspow | 2001 M. Horio |
| 2000 W. Yang | 1999 H. Arastoopour |
| 1998 J. Werther | 1997 M. Kwauk |

Thomas Baron Award in Fluid-Particle Systems

- Sponsor:** Shell Global Solutions (US)
- Description:** Recognizes an individual's outstanding scientific/technical accomplishment which has made a significant impact in the field of fluid-particle systems or in a related field with potential for cross-fertilization. Selection criteria include: 1. An outstanding contribution advancing fluid-particle systems, or a related field. 2. The awardee is invited to deliver a Plenary Lecture at an AIChE Annual Meeting session. The awardee is also required to submit a written manuscript.
- Nomination:** Nomination package should include nomination letter, detail biographical information and at least three supporting letters.
- Award:** A plaque and \$1,000.
- Presentation:** The award is presented at a Forum sponsored event at the AIChE Annual Meeting.
- Past Recipients:**
- | | |
|-----------------------|------------------------|
| 2006 Dimitri Gidaspow | 2005. S. Sundaresan |
| 2004 D. Ramakrishna | 2003 Sotiris Pratsinis |
| 2002 Darsh Wasan | 2001 L. White |
| 2000 R. Pfeffer | 1998 S.L. Soo |
| 1997 R. C. Flagan | 1996 D. D. Joseph |
| 1995 J. C. Chen | 1994 L. Fan |
| 1993 R. Jackson | |

2006 PTF Awards Lecture

2006 PARTICLE TECHNOLOGY FORUM AWARD TALK

AIChE Annual Meeting, San Francisco,
November 15, 2006
Douglas W. Fuerstenau
University of California
Berkeley, CA 94720



I wish to thank the committee for selecting me for the 2006 Particle Technology Forum Award. I have known almost all of the prior recipients, several quite well. Unfortunately, three whom I knew very well are no longer with us.

Particles have had a major role in the course of my life, right from the beginning. My first half dozen years were spent on a farm in eastern South Dakota. This was the era of the Dust Bowl, which you must have seen pictures of. I remember playing in drifts of free-flowing dust particles, probably 100 microns in diameter. Along the fences there were drifts of well-classified dirt particles like snowdrifts in the winter. My guess is the 10-micron particles had blown over to Minnesota and the submicron particles darkened the air all the way to Chicago. This all came about because in World War I, the Bosphorus was closed to shipping wheat. When the price of wheat soared to \$5 or \$6 per bushel in 1915, the grasslands of eastern Montana, the western Dakotas, Oklahoma etc. were plowed and planted into wheat. Those were wet years, but as we all know, weather cycles and about 1930 the rains stopped and without the former grass cover, the Dust Bowl started. My parents lost the farm – this was unfortunate for them but fortunate for me.

Generally, chemical engineering ignored solid particles in past decades. In the 1960s, I attended a symposium marking the 25th anniversary of the Chemical Engineering Department at UC Berkeley. In opening the symposium, Charles Tobias, Chairman of the Department, defined chemical engineering “as that field of technology concerned with the processing of material – in fluid form.” Since chemical engineering was dominated by the petrochemical industries, it was the people in industries involved with the processing of solids, mainly mineral processing but also cement production and ceramics, that made much of the headway in particle technology in those days. However, in the 1960s a couple of times, I organized a symposium on crushing and grinding at AIChE Annual Meetings with John Axelson, who had conducted the research for his PhD in chemical engineering at Minnesota on particle breakage in the 1940s. Although much of the chemical industry dealt with solid particles, the field received limited attention in chemical engineering research. It was Reg Davies who worked at overcoming this general lack of interest by AIChE, while at DuPont. In 1992, Reg called 20 or 30 of us to together for a workshop in Washington DC that led to the formation of the Particle Technology Forum. The great success of that effort is evident by the number of papers involving solid particles at this Meeting.

News and Announcements

Except for fluidized bed technology, nearly all of the developments in large-scale particle processing started in the mineral industry where ores must be ground fine enough to separate the desired mineral particles from waste rock. This includes the unit operations for size reduction and size control, solid-solid separations, water-solid separations, and size enlargement. Research by mineral processing engineers laid down the basic principles involved in the behavior of particles in processing systems.

My own research with solid particles has been three-fold: the unit operations involved in mineral processing, the surface chemistry of particles in water, and particle science and technology itself. Two areas that I have continued to work on over my entire career have been surfactant adsorption phenomena on solids and on comminution. However, a succession of graduate students worked extensively on several other topics, such as comminution modeling, pelletizing, solids mixing and transport in rotating drums, metal recovery from deep-sea manganese nodules, flotation, electrokinetic phenomena, colloid stability, control of wettability by electrochemical methods, the oxidation and desulfurization of coal. Our group was primarily interested in processing solid particles, but I always insisted that experiments be carried out with well-characterized materials and pure reagents, and because of this, the results of our research have been long lasting.

Three people played major roles in my background. The first was Professor A.M. Gaudin at MIT, under whom I did my graduate research, and then Professor Theo Overbeek from Utrecht, who spent a year in our group during my final year as a graduate student, and later Professor Hans Rumpf from Karlsruhe. Both Gaudin and Overbeek were part of my educational background whereas Rumpf later played more of an inspirational role. Professor Gaudin made many early, major contributions to flotation and to comminution. Professor Overbeek, as many of you know, is one of the world's giants in colloid science, being the "O" in the DLVO theory. Overbeek gave me a solid background in electrical double layer phenomena.

Professor Gaudin played an important role for engineering research in another way. In the early 1960s he was chairman of the Engineering Foundation – during which time all of their funds were first directed towards establishing the National Academy of Engineering and then to initiating the Engineering Foundation Research Conferences.

In 1963, I was asked to organize an Engineering Foundation Conference on comminution, one of their first four. I had gone to my first international congress in Europe in June, and when I returned in early July, my right-hand assistant Andy Mular told me that we had seven registrants. After breaking out in a cold sweat, I got on the telephone and wrote a lot of letters and when the Conference was held in August we had about 70 or so in attendance, the largest number for several years. Subsequently, we decided to call the series of conferences, "*Particulate Systems*," and our next conference was held in 1966 in Milwaukee under the chairmanship of Tom Meloy. It was at this conference that I first met Hans Rumpf. These Engineering Foundation conferences have continued internationally over the last forty years, covering a wide range of particle technology topics, and have served to disseminate technical knowledge and foster professional interaction between participants.

News and Announcements

The criteria for the Particle Forum Technology Award mentions students and the role of one's students in furthering particle technology. I thank my many former students who helped make this award possible for me. A year ago, through the input of former students, an academic PhD tree was assembled and it lists 60 PhDs, 156 grandstudent PhDs, and 87 great-grandstudent PhDs. It's a real pleasure to meet one's grandstudents and great-grandstudents. Brij Moudgil, the Director of the Engineering Research Center on Particle Science and Technology at the University of Florida is one of my grandstudents. I am proud that 24 of my former students chose an academic career, some for a short time but many for their full professional careers. Several of my grandstudents are distinguished professors around the world, teaching in aspects of mineral processing and particle technology.

Many of my students have made major contributions to education and research in particle technology. Just to mention a few as examples, these include P. Somasundaran, now at Columbia, a leader in surfactant and polymer adsorption on particles in aqueous media; P.C. Kapur, retired from IIT Kanpur, who conducted the initial work on mechanisms and modeling pellet growth in agglomeration and later made many major contributions to modeling particulate systems; Dick Hogg, retired from Penn State, who carried out pioneering research on mixing of particulates and whose master's thesis became the seminal theory on modeling heterocoagulation; John Herbst, longtime professor at the University of Utah and now in industry, who conducted pioneering work on modeling ball mill grinding, including incorporating energy instead of time into the population balance grinding model, the approach now universally used for scale-up. Four of my students have been elected to the National Academy of Engineering and two, who returned to India, to the Indian National Academy of Engineering. Two of my grandstudents are now in the National Academy of Engineering.

Several of my former students have commented on how their knowledge of the surface chemistry of solids has been extremely useful in their careers. The diversity of educational programs that I aimed at provided those students who elected an industrial career to go in many different directions. Some are working in industries concerned with mineral processing, but several in ceramics, soil cleaning, pharmaceuticals, agricultural chemicals, ink jet printing, fuel cells, CMP in the electronics industry.

At one time, in Europe there were several institutes devoted to particle science and technology. They seem to be disappearing. In the U.S., most of the academic research activities in mineral processing and in particle technology in the past were carried on by individual professors or groups of professors. The one particle center in the U.S. is the one established at Florida by Brij Moudgil, but his underlying NSF support has now concluded. The contraction of research support in this area should be one of concern.

However, today there is a nanotechnology center in practically every institution in the country, and worldwide research in nanomaterials is booming. Some of our own research involved nanoparticles in years past, but then the particles were called *colloids*. There certainly is a lot of hype about nanotechnology. Except for the tremendous advances in the semiconductor chip industry, which in any case were already there before the launch of the nanotechnology initiative, currently there are not many innovations in the market place based on nanotechnology. The projections about the potential market being as large as \$1 trillion sounds really exaggerated.

News and Announcements

From an engineering point of view, before this field can really be called a technology, much more needs to be done with respect to the reliability, reproducibility, standardization, productivity and engineering scale-up so that laboratory claims or successes can actually be scaled-up and realized in practice. Certainly major effort should be undertaken to understand the environmental, health and safety impacts of engineered nanoparticles. Producing nanotubes, nanorods, hollow nanoparticles, core and shell nanoparticles are certainly results of innovative chemistry and physics in the laboratory but to claim this as a technology is not correct. One sees excellent TEM/SEM photographs of these particles but to produce them reproducibly even at the kg scale currently is not an easy task. It is the involvement of process engineers and the applications of process engineering tools which will take this to the next stage.

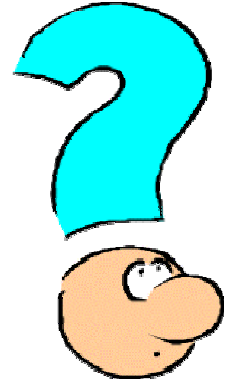
Pioneering work done by mineral processing engineers to understand the modeling and scale-up issues related to particle processing needs to be emulated by those working in the nano area. One problem is that not very many engineers are currently associated with this field, but chemical engineers appear to be realizing the opportunities this field offers.

Most of us are involved with the production of particles and the utilization of particles. However, handling waste particles is a major problem. A serious one is the very fine tailings from the Florida phosphate mines. At the Particulate Fluids Centre and its predecessor organization in the University of Melbourne, under the leadership of Tom Healy and Dave Boger, one of their research objectives has been developing methods for disposal and storage of tailings at high solids concentration. That provides a nice example of how one of my former students made a major advance by combining what he had learned in diverse areas of applied science and engineering of particulates – namely P.C. Kapur's recent model for predicting yield stresses of thick pastes. While working with Tom Healy at Melbourne, Kapur combined Professor Rumpf's elegant approach to the strength of agglomerates with DLVO particle interaction forces as a starting point. This model is now used in designing systems for handling red mud in alumina operations and dry tailings in other mining operations where water is scarce.

I would like to end with a little bit about particles and energy. One of the areas that I worked on for several years was a hybrid roll mill-ball mill process for improving the comminution of coal for power plants. Today, 700 million tons of coal are consumed annually in the U.S. for the generation of electricity, and all of this coal must first be pulverized – a massive production of particulates before combustion and resulting in fly ash particles afterwards. Our thirst for oil has led to mining the oil sands of Alberta, and within two years one district there expects to have expanded production to more than 1 million barrels of oil per day. Not including the soil stripped to get down to the oil sands, one ton of sand particles will have to be impounded for every barrel of oil produced. Some day the oil shale in the United States will be tackled in earnest since an estimated 1.5 trillion barrels of oil exist in the Colorado, Utah and Wyoming shales. Higher-grade shales will yield one barrel of oil per ton of rock – so you can imagine the magnitude of future problems that will be encountered in handling tailings particles if that oil is ever recovered by mining in those arid states.

There is a multitude of opportunities for furthering our understanding of problems associated with conventional multi-phase particle technology, let alone the technology of processing ultrafine nanoparticles. Solving these will be the exciting role of engineers like my grandstudents and great-grandstudents.

“Know Floe’s Korner”



Dry Screening – In A Nutshell

Shrikant Dhodapkar (*The Dow Chemical Company, USA*)

Lyn Bates (*Ajax Equipment, UK*)

George Klinzing (*University of Pittsburgh, PA*)

1. Screening process has been the workhorse for solid-solid separation in chemical, mineral processing, coal and agricultural sectors. They serve many purposes, for example scalping, separation of fines & coarse, dewatering, de-sliming and trash removal. The evolution of various concepts and designs is largely a result of application experience, ever expanding requirements of industry and the creativity of various manufacturers. Even today, most of the expertise on screening resides with the manufacturers.
2. There are two fundamental mechanisms underlying dry screening, namely
 - a. Stratification of particle bed caused by the motion of the screener. Bed motion renews the layer of material exposed to the screen. It is also responsible for migrating smaller particles closer to the screen. Our classic understanding of segregation of particle mixtures is applicable here.
 - b. Passage of particles through the screen aperture. This is a probability event dictated by competing processes that help and hinder the passage of particles.
3. The throughput (capacity), efficiency of separation and sharpness of cut depend on numerous factors. The complexity of interactions between them makes theoretical modeling of screening operation very challenging.

Product Related: Particle size, shape, size and shape distribution, specific gravity, bulk density, moisture, coefficient of friction, internal angle of friction, cohesion, coefficient of restitution, abrasiveness, corrosiveness and electrostatic charging tendency.

Hardware Related: Type of screen (wire cloth, perforated plate, bars, rods), weave or screen design, screen shape (flat or cylindrical), thickness of screen, motion of screen, dimension of screen, number of decks, size and shape of apertures, shape and size distribution of apertures (uniformity of mesh size), agitation blades and blinding prevention measures (e.g. brushes, scrapers, bouncing balls, rings, ultrasonic vibration, probability screens).

Operation Related: Stroke, direction of stroke (as it relates to material flow), frequency, wave shape of vibration, angle of screener, depth of material on bed, velocity of material on the screener, residence time, wet or drying screening and method of feeding.

It is evident that screener selection is a much more complex problem than simply specifying various cut sizes.

4. A survey of screening machines is shown in Figure 1. A wide range of concepts and mechanisms are championed by various manufacturers. For new applications, pilot scale testing is highly recommended.
5. Particles of all sizes (d_p) get an opportunity for passage through apertures (w) on a screen. The size fraction significantly smaller than aperture size ($d_p < 0.8w$) readily passes through the screen whereas larger fraction ($d_p > 1.2w$) is retained on the screen as the oversize. The fraction in-between the two limits can be considered “near mesh size.” This fraction is responsible for screen blinding thereby reducing screener efficiency.
6. Screen blinding is caused by near-mesh particles that are stuck in the opening and can not be dislodged by normal motion of the screen surface. This results in reduction of capacity and loss of separation efficiency. A number of measures are available to address the screen blinding problem.
 - a. Mechanical: Bouncing balls or hollow cylinders, brushes, scrapers, ultrasonic vibrations on screen and anti-static measures.
 - b. Fluid Motive: Air jets and co-current flow.
 - c. Probability screens: Prescreening the material with a slightly larger screen opening to remove near mesh size particles and reduce solids loading.

Care should be taken in the handling of the screens and dislodging obstructions. Rough treatment of screens can affect their performance and cause errors in the amount of material retained and passing through the screen.

7. There are a number of screening media available, namely woven wire cloth, perforated plate, rods, bars and profile wire. A wide range of designs are available for each of these options. For instance, woven wire cloth can be obtained in plain weave, twilled weave, plain Dutch, herringbone twill, double-crimp, lock-crimp, intermediate crimp, etc. Similarly, perforated plates are available in square, round, hexagonal and rectangular openings with in-line or staggered configurations. Selection of screen type requires working within the constraints imposed by performance requirement (throughput and sharpness of cut), mechanical and operational reliability, cost (capital and operational) and material properties.
8. The designation of *Mesh Size* in a woven wire cloth without specifying the opening size or the wire gauge is meaningless. Mesh refers to number of openings per lineal inch. The actual size of the aperture and percentage open area depends on the diameter of the wire. It is also important to understand that the aperture size for a given analytical screen (U.S. Standard or Tyler) may differ from that of a square mesh screen cloth with same mesh designation. It depends on the wire diameter used for making the woven wire cloth.
9. The throughput (capacity) of dry mechanical screening operation drops off sharply when the interparticle forces (due to adhesion, cohesion, electrostatic charging) exceed inertial forces. Interparticle forces also prevent stratification of bed causing reduction in flow area due to coating on the screen. In such cases, a fluid motive force (pneumatic or hydraulic) is commonly used. This approach is commonly applied for scalping of fine powders (e.g. plastic powder, flour).

10. Industrial practice of screener selection, sizing, specification and operation is mostly empirical and experiential. Inadequate screener performance results in loss of prime product or poor product quality. New computational tools, such as DEM, have opened up new avenues for modeling and optimization [4]. It is a technology area that is ready for a **fresh** approach.

References

1. Schmidt, P., *Screening*, Chapter 15, Ullmann's Encyclopedia of Industrial Chemistry
2. Sastry, K.V.S, Cooper, H., Hogg, R., Jaspen, T.L.P, Knoll, F., Parekh, B., Rajamani, R. K., Sorensen, T., Wechsler, I., *Solid-Solid Operations and Equipment*, Chapter 19, Perry's Chemical Engineers' Handbook (7th Edition), 1997
3. Beddow, J.K., *Dry Separation Techniques*, Chemical Engineering, August 10, 1981.
4. Li, J., Webb, C., Pandiella, S.S., Campbell, G.M., *Discrete particle motion on sieves – a numerical study using DEM simulation*, Powder Technology 133 (2003) 190-202.

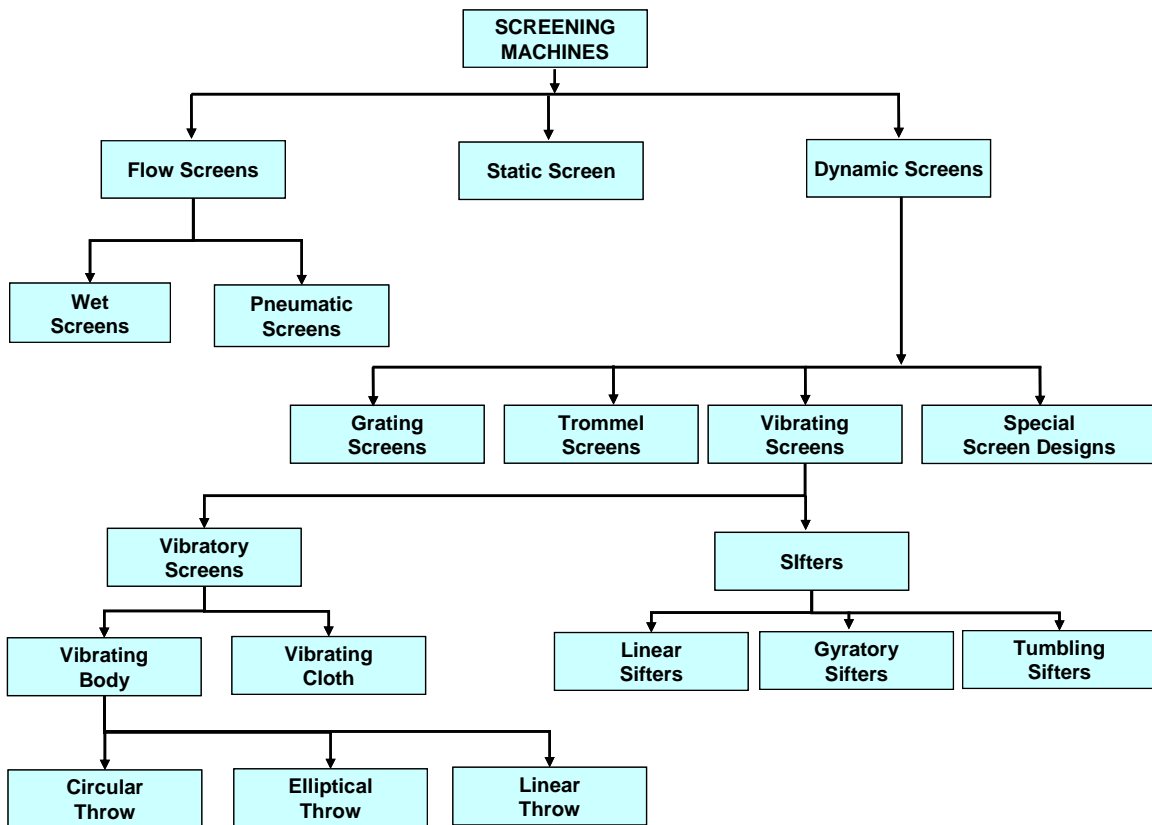


Figure 1. Classification of Screening Machines [1]

Upcoming Conference Calendar



2007

The 12th International Conference on Fluidization

May 13-17, 2007, Harrison Hot Springs – near Vancouver, B.C. (Canada)

Abstract Deadline: Passed

Website: <http://www.engconfintl.org/7afbody.html>

Statics and Dynamics of Granular Media and Colloidal Suspensions

July 4-6, 2007, Partenope Hall in the Congress Center of the Univ. di Napoli "Federico II",
Via Partenope 36 - 80121 Napoli.

Abstract Deadline: December 23, 2006

Website: <http://stphsatna07.na.infn.it/>

Discrete Element Methods (DEM) 07

August 27-29, 2007, Brisbane, Australia

Abstract Deadline: Still Accepting

Website: <http://www.min-eng.com/dem07/index.html>

Annual AIChE Meeting

November 4-9, 2007, Salt Palace Convention Center, Salt Lake City, Utah

Abstract Deadline: May 14, 2007

Website: <http://www.aiche.org/Conferences/AnnualMeeting/index.aspx>

2008

Particulate Processes in the Pharmaceutical Industry II

January/February 2008, San Juan, Puerto Rico

Online request: www.engconfintl.org/8ap.html

Gordon Research Conference on Granular: Granular-Fluid Flow

June 22-27, 2008, Colby College, Maine

Applications due: June 1, 2008

Website: <http://www.grc.org/programs.aspx?year=2008&program=granular>

Annual AIChE Meeting

November 16-21, 2008, Philadelphia Marriott & Pennsylvania Convention Center,
Philadelphia, PA

Website: <http://www.aiche.org/Conferences/Calendar/2008.aspx>

Officer and Committee Listing



Officers:

Chair 2006-2008 Dr. Shrikant Dhodapkar, sdhodapkar@dow.com, 979-238-7940
Vice-Chair 2006-2008: Professor Hugo S. Caram, hsc0@lehigh.edu, 610-758-4259
Immediate Past Chair 2004-2006: Professor Alan Weimer, weimera@colorado.edu, 303-492-3759
Secretary 2006-2008: Dr. Patrick Spicer, spicer.pt@pg.com, 513-634-9628
Treasurer 2006-2008: Professor Joseph McCarthy, mccarthy@engr.pitt.edu, 412-624-7362

Liaisons:

Academic 2004-2008: Professor Christine Hrenya, hrenya@colorado.edu, 303-492-7689
Academic 2004-2008: Professor Rajesh N. Dave, dave@njit.edu, 973-596-5860
Academic 2006-2010: Professor Jennifer Sinclair Curtis, jcurtis@che.ufl.edu, 352-392-0882
Academic 2006-2010: Professor Joseph McCarthy, mccarthy@engr.pitt.edu, 412-624-7362
Industry 2004-2008: Dr. Ray Cocco, raycocco@mac.com, 989-631-1166
Industry 2004-2008: Dr. Patrick Spicer, spicer.pt@pg.com, 513-634-9628
Industry 2006-2010: Dr. Ecevit Bilgili, ecevit_bilgili@merck.com, 215-652-2821
Industry 2006-2010: George Fotou, george_fotou@cabot-corp.com, 505-563-4275
AIChE-CTOC: Dr. Esin Gulari, egulari@chem1.eng.wayne.edu, 313-577-3767
AIChE Staff Associate: Mr. Simon Spitalny, simos@aiche.org, 212-591-7478

Standing Committees (Chairs):

Awards Committee 2006-2008: Professor Hugo S. Caram, hsc0@lehigh.edu, 610-758-4259
Education: Dr. Ralph D. Nelson, erptmged@aol.com, 302-239-0409
Membership: Mark Bumiller/Hugo Caram, mark.bumiller@malvernusa.com, 508-480-0200, ext. 222/hsc0@lehigh.edu, 610-758-4259
Newsletter Editor: Professor Christine Hrenya, hrenya@colorado.edu, 303-492-7689
Nominations: Professor Alan Weimer, weimera@colorado.edu, 303-492-3759
Recognition: Professor Sotiris Pratsinis, pratsinis@ivuk.mavt.ethz.ch, 41-1-632-3180

Technical Programming Area Liaison and Group Chairs

The main focus of the PTF has been arranging for the extensive technical programs at the annual AIChE meeting in November. A lot of hard work goes into developing session themes, negotiating for sufficient time and reasonable scheduling of the sessions, attracting and screening papers, finding and training new session chairs, and making sure the whole process flows smoothly. Shrikant Dhodapkar, our Area 3 Liaison, attends an all-day session each January to plan the technical sessions at the Annual Congress and to arrange for co-sponsored sessions with other Divisions and Forums. Participation in this process is excellent training in and proof of management capabilities. The leaders selected this fall were

| <u>Position</u> | <u>Person</u> | <u>Affiliation</u> |
|--|-----------------------------------|------------------------------|
| Area 3 Liaison | Dr. Manuk Colakyan | The Dow Chemical Co. |
| Area 3 Vice Liaison | Dr. Shrikant Dhodapkar | The Dow Chemical Co. |
| <i>Group 3a – Particle Production and Characterization</i> | | |
| Chair | Dr. Patrick Spicer | Procter & Gamble Co. CETL |
| Vice-Chair | Prof. M. Silvina Tomassone | Rutgers University |
| <i>Group 3b – Fluidization and Fluid-Particle Systems</i> | | |
| Chair | Dr. Ray Cocco | Dow Chemical Co. |
| Vice Chair | Prof. Jesse Zhu | Univ. of Western Ontario |
| <i>Group 3c – Solids Flow, Handling, and Processing</i> | | |
| Chair | Dr. James Davis | Procter & Gamble Co. |
| Vice Chair | Prof. Benjamin Glasser | Rutgers University |
| <i>Group 3d - Nanoparticles</i> | | |
| Chair | Professor Yangchuan Xing | University of Missouri-Rolla |
| Vice Chair | | |
| <i>Group 3e – Energetic Materials</i> | | |
| Chair | Charles R. Painter | Department of the Navy |
| Vice Chair | Jerry S. Salan | Naval Surface Warfare Center |

Report from the Treasurer



Here is a report on the current balance and recent activity for both the AIChE administered PTF account as well as the PTF “petty cash” account (recently transferred to a Pittsburgh bank):

| AIChE Account | Starting | Income | Expenses | Balance |
|---|-----------------|---------------|-----------------|--------------------|
| As of 10/01/2006 | \$18,543.62 | | | |
| Dues Income – Divisions (Oct.) | | \$ 495.00 | | |
| Registration Income – Special Events | | \$2,730.00 | | |
| PTF Dinner Awardees | | | \$ 845.00 | |
| Yank Sing Restaurant – Final Payment | | | \$ 6,475.50 | |
| Dues Income – Divisions (Nov.) | | \$ 480.00 | | |
| Registration Income – Special Events | | \$1,235.00 | | |
| Contributions – Corporate | | \$1,000.00 | | |
| Supplies – Special Purpose (Plaques) | | | \$ 342.20 | |
| Monetary Awards | | | \$ 3,500.00 | |
| Miscellaneous Expenses (Election) | | | \$ 350.00 | |
| Total as of 02/01/2007 | \$18,543.62 | \$5,940.00 | \$11,512.70 | \$12,970.92 |
| Pitt Account | Starting | Income | Expenses | Balance |
| As of 01/25/2007 | \$ 1,432.68 | | | |
| Additional Plaque (Area 3e) | | | \$ 63.00 | |
| Web Hosting | | | \$ 119.70 | |
| Total as of 02/01/2007 | \$ 1,432.68 | \$ 0.00 | \$ 182.70 | \$ 1,249.98 |

Joe McCarthy, PTF Treasurer

From the Editor's Desk



The *PTF Newsletter* is published twice a year as a vehicle for communication for all PTF members. PTF members are encouraged to send in news and information of general interest to PTF members. Please address your communication to

Professor Christine M. Hrenya
Department of Chemical and Biological Engineering
University of Colorado
Boulder, CO 80309-0424
Tel: (303) 492-7689; Fax: (303) 492-4341
email: hrenya@colorado.edu

If you would prefer to continue receiving a hard copy of the newsletter instead of the electronic version, please send a note to this effect to the editor at the above address.

Advertisements may also be placed in the newsletter. The rates on a per issue basis are:

1/4 page \$40

1/2 page \$60

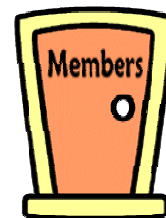
Full page \$110

Moving? New E-mail?



Help us get PTF news to your new address by filling in and e-mailing a change of address form. See the PTF web page at

<http://www.erpt.org/ptf/addrchng.txt>



Membership Information

Membership Application for the Particle Technology Forum, AIChE

CONTACT INFORMATION (print or type):

Name: _____ Title: _____

Category (check only one): AIChE Member [# if you are a member = _____]

Not an AIChE member

Company or University: _____

Address: _____

City: _____ State: _____ ZIP: _____ Country: _____

Work Phone: _____ FAX: _____

Email: _____

MEMBERSHIP DUES (check only one line below) [Note that dues are for a calendar year]:

15.00 \$US for one year. Anyone use this option. For AIChE members dues will be listed on your AIChE dues invoice after your first year in PTF. Nonmembers don't receive a dues notice.

75.00 \$US for five years dues. **Only** nonmembers of AIChE are eligible for this option, which is provided as a courtesy so that non-members won't have to send in five small checks.

METHOD OF PAYMENT (check and fill-in only one line below):

check (must be in \$US on a U.S. bank or on a foreign bank with a New York City branch.)

Make payable to **Am. Inst. of Chem. Engineers**. Mail with form to the address below.

money order (an international money order in \$US is acceptable)

Make payable to **Am. Inst. of Chem. Engineers**. Mail with form to the address below.

credit card (only VISA or MasterCard are accepted)

I agree to pay the amount checked-off above to the **Am. Inst. of Chem. Engineers**

3 Park Avenue, New York, NY 10016-5991, United States of America

according to the merchant agreement through my VISA or my MasterCard

Card Number: _____ / _____ / _____ / _____ Expiration Date ____/____

Cardholder's Signature _____ Date: _____

Cardholder's Daytime Telephone Number: _____

Print cardholder's name and address below if different from CONTACT INFORMATION:

Mail to the address below or FAX to (212)-591-8888 (in the United States)

AIChE, Particle Technology Forum
Document Processing
3 Park Avenue
New York, NY 10016-5991